

# **Irradiation Plans for Various Fusion Materials using A-FNS**

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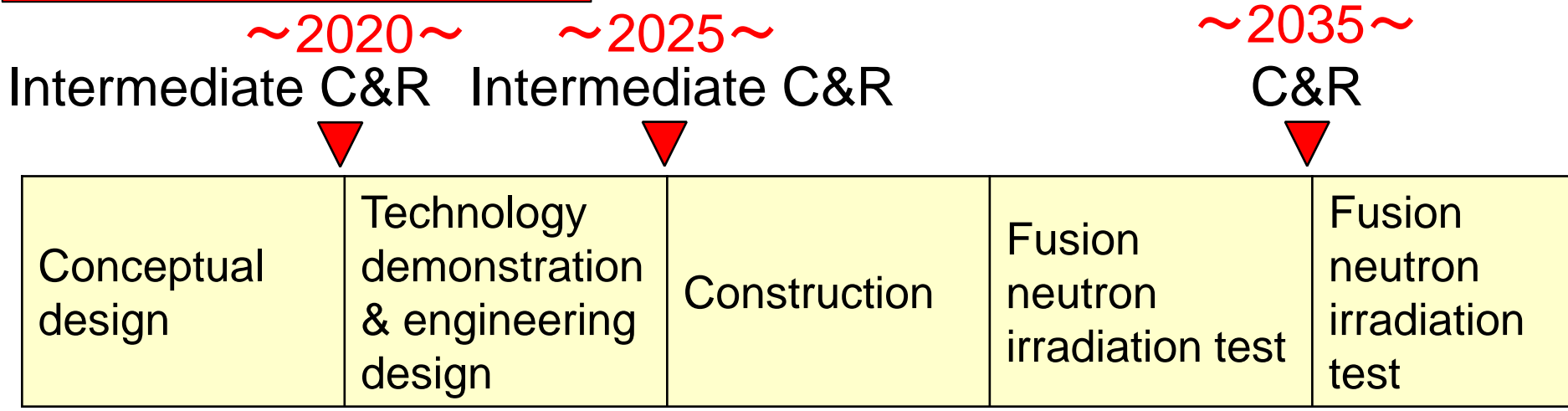
**National Institute for Quantum Science and Technology (QST)**

1. Background
2. Overview of A-FNS
3. Irradiation plans
  - Blanket Structural Material Test Modules
  - Divertor Functional Material
  - Tritium Release Test Module
4. TM arrangement
5. Summary

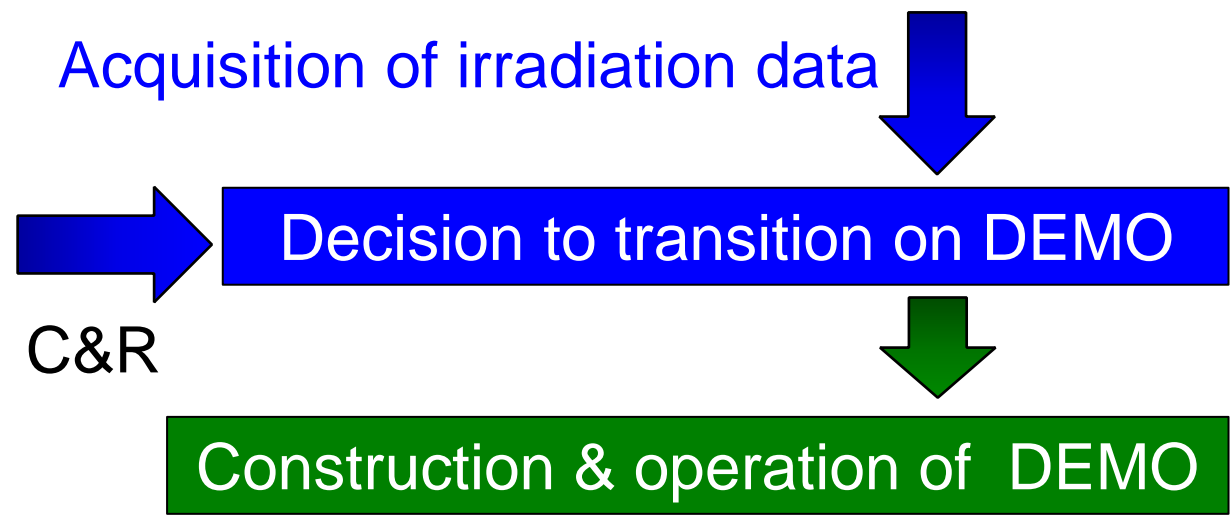
# Background

## JAPANESE ROADMAP TOWARD FUSION DEMO REACTOR

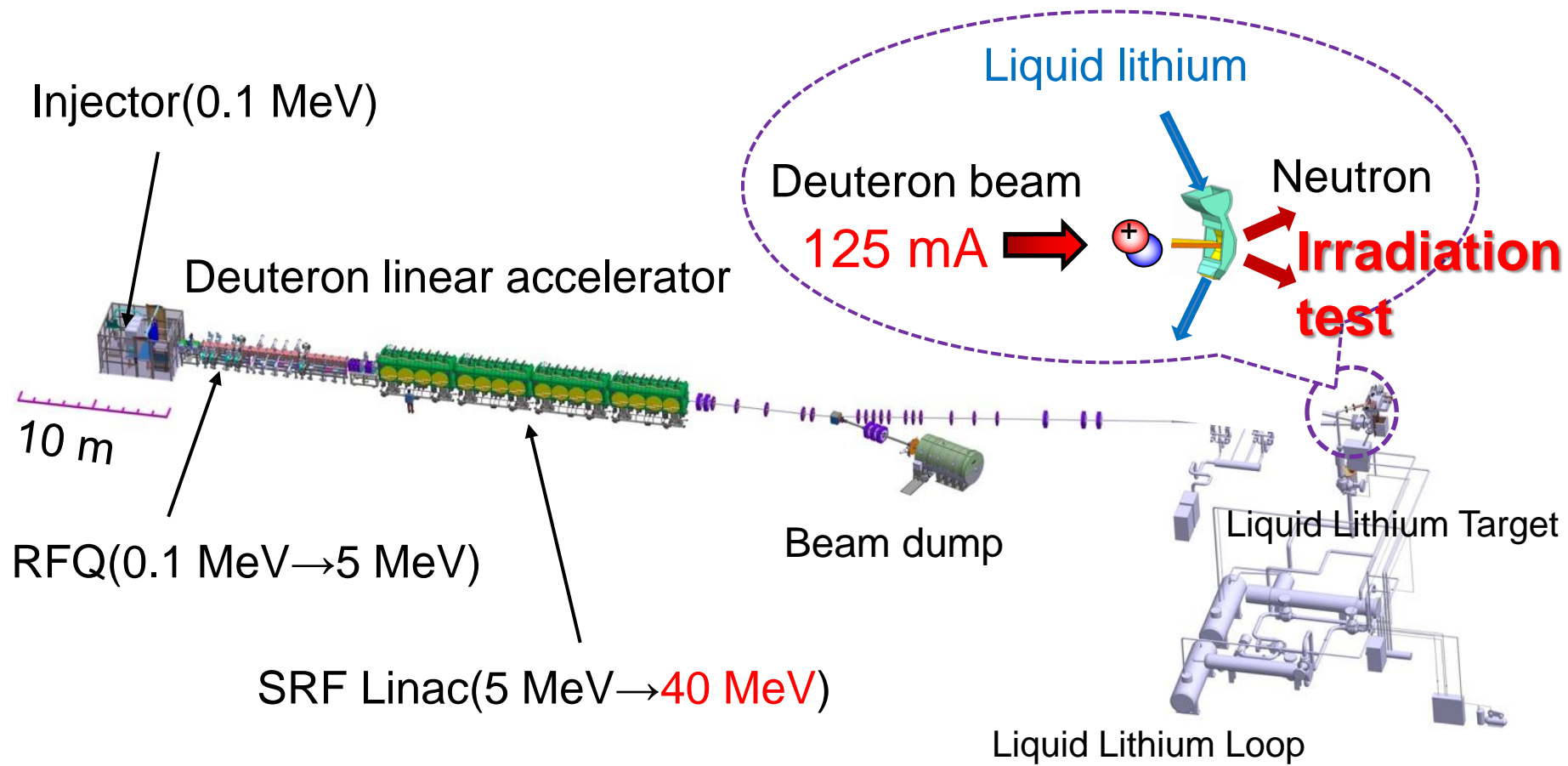
### Fusion Neutron Source



ITER project  
 JT-60SA  
 DEMO R&D  
 Blanket development



# Overview of A-FNS



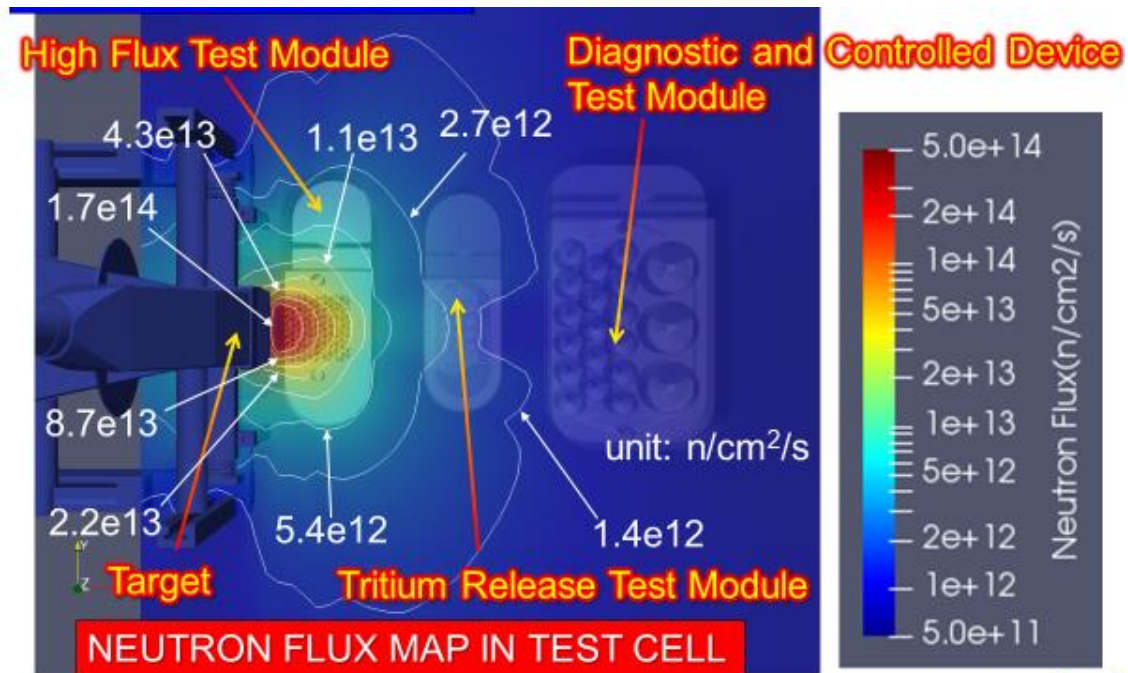
**A-FNS** is planned to be constructed in **Rokkasho**, and the neutron irradiation tests are to be conducted on **the DEMO reactor materials**. It is composed of **accelerator** facility, **lithium target** loop facility, irradiation **test facility**, **post irradiation examination facility**.

## Main parameters of A-FNS

Ion beam	Deuteron
Incident energy	40 MeV
Incident current	125 mA
Beam width	200 mm
Beam height	50 mm
Target	Liquid lithium
Target temperature	250 degree C
Target thickness	25 ± 1 mm
Target velocity	15 m s <sup>-1</sup>
Neutron source intensity	6.8 × 10 <sup>16</sup> n s <sup>-1</sup>
Neutron flux at back plate	6.0 × 10 <sup>14</sup> n cm <sup>-2</sup> s <sup>-1</sup>

The neutron generation rate and energy spectrum are almost the same as those of DONES, but in the case of A-FNS, the beam is considered to be vertically injected.

Neutron flux field in Test Cell of A-FNS

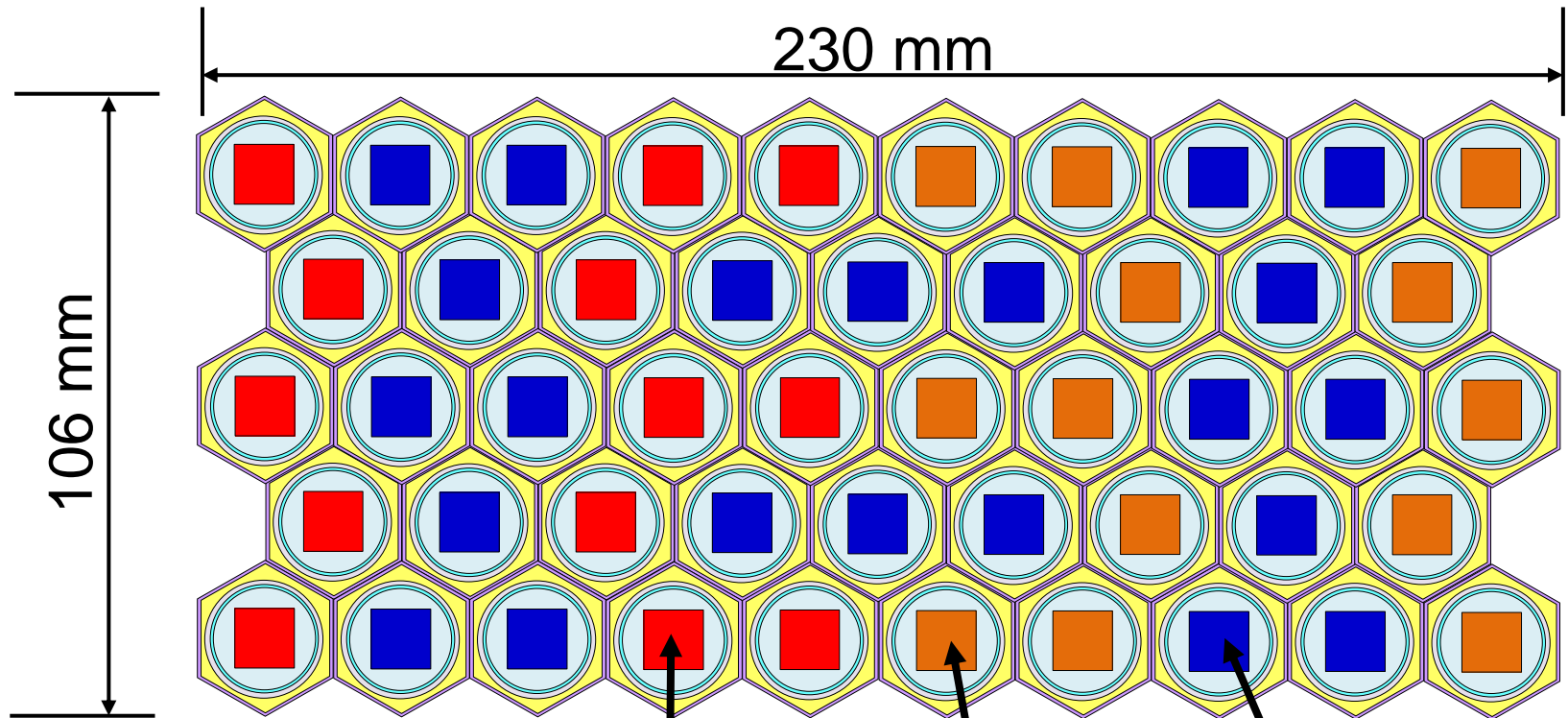


In discussion with JA experts in reactor materials and DEMO design, the following contents were categorized by neutron field strength.

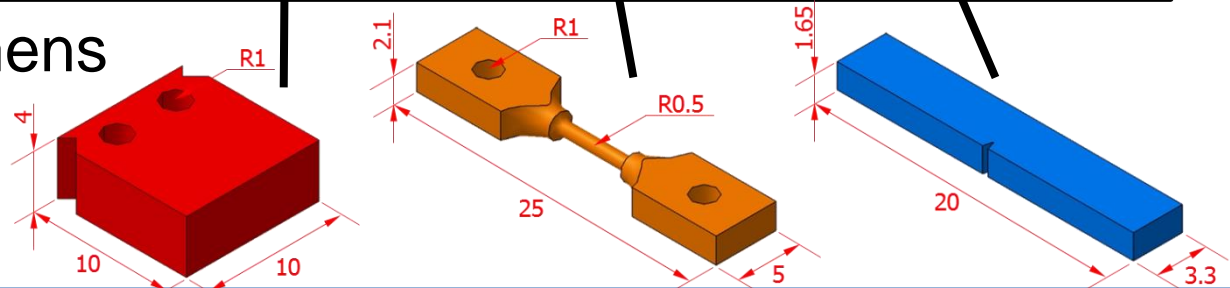
## List of Neutron Irradiation Plan in A-FNS.

Region	Test Module	Materials
High Flux	Blanket Structural Material	RAFM (F82H)
	Divertor Functional Material	RAFM, W, Cu
	Blanket Functional Material	Be <sub>12</sub> V, Be <sub>13</sub> Zr, Be <sub>12</sub> Ti, etc Li <sub>2</sub> O, Li <sub>2</sub> TiO <sub>3</sub> , etc.
Middle Flux	Tritium Release Test Module	BS+BFM for tritium recovery
	Creep Fatigue Test Module	RAFM (F82H)
Low Flux	Diagnostic Controlled Device	MI, Mo, W, etc
	Blanket Nuclear Property	BS+BFM for neutronics
	Neutron Flux Measurement	Activation foils, etc
(Others)	Medical RI production*	Mo for Mo-99

*\*Applications from M. Ohta (QST) at Session 6 in this Conf.*



Small test specimens

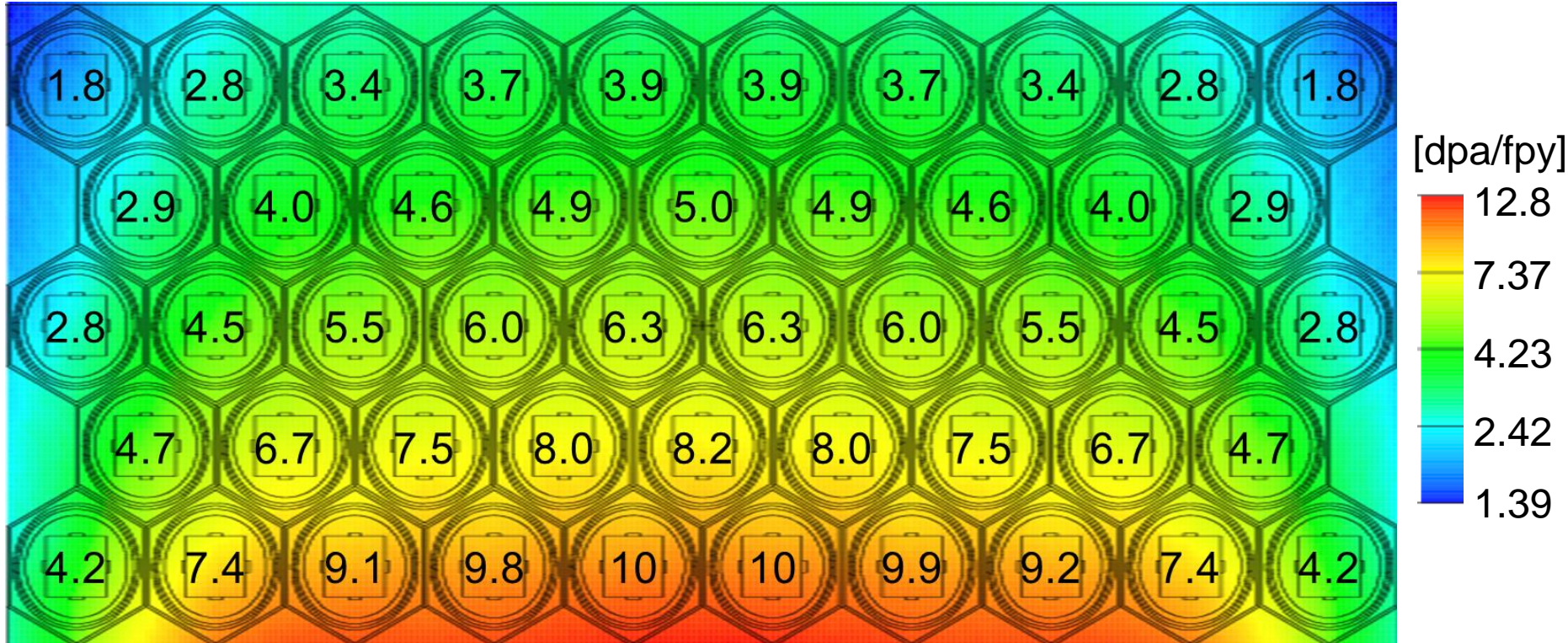


## STRUCTURAL DESIGN



To **simplify** the **irradiation capsule** structure, we designed the capsule of **cylindrical configuration**. In order to **clarify** the **irradiation conditions** of the test specimens and to **facilitate** the **reinstallation** of the test specimens, **one type of test specimens** is installed into **one capsule**.

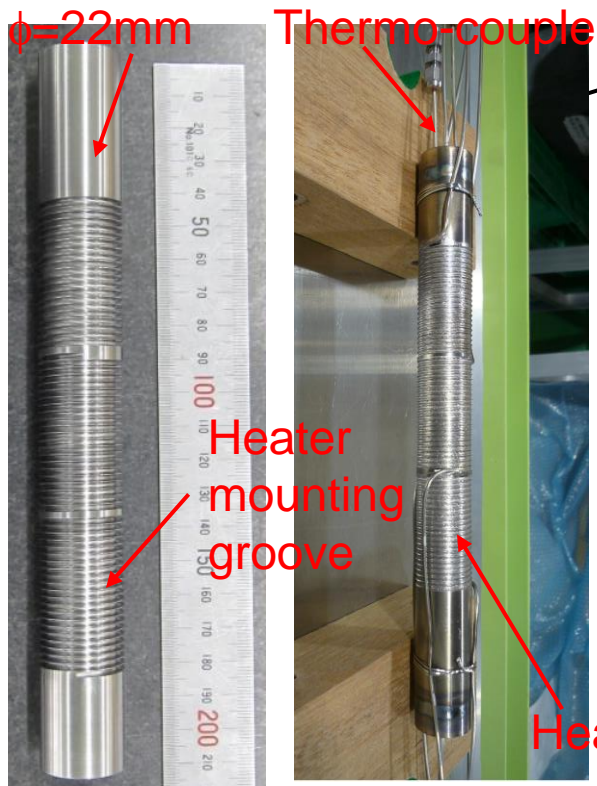
## NUCLEAR DESIGN



Beam footprint: 200<sup>W</sup>mm

Maximum **DPA** of F82H specimens in the BSM-TM is about **10 dpa/fpy**.  
 By conducting irradiation for **two years**, we can acquire initial irradiation data, **20 dpa**.  
 In case of the operation availability of 50%, **four years** are required to acquire **20 dpa**.

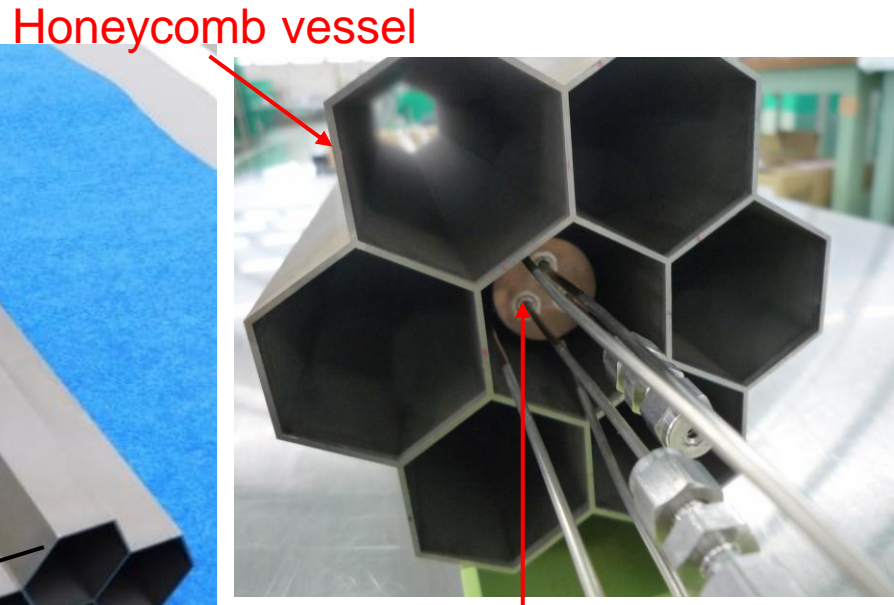
## FABRICATION TEST



Cylindrical capsule

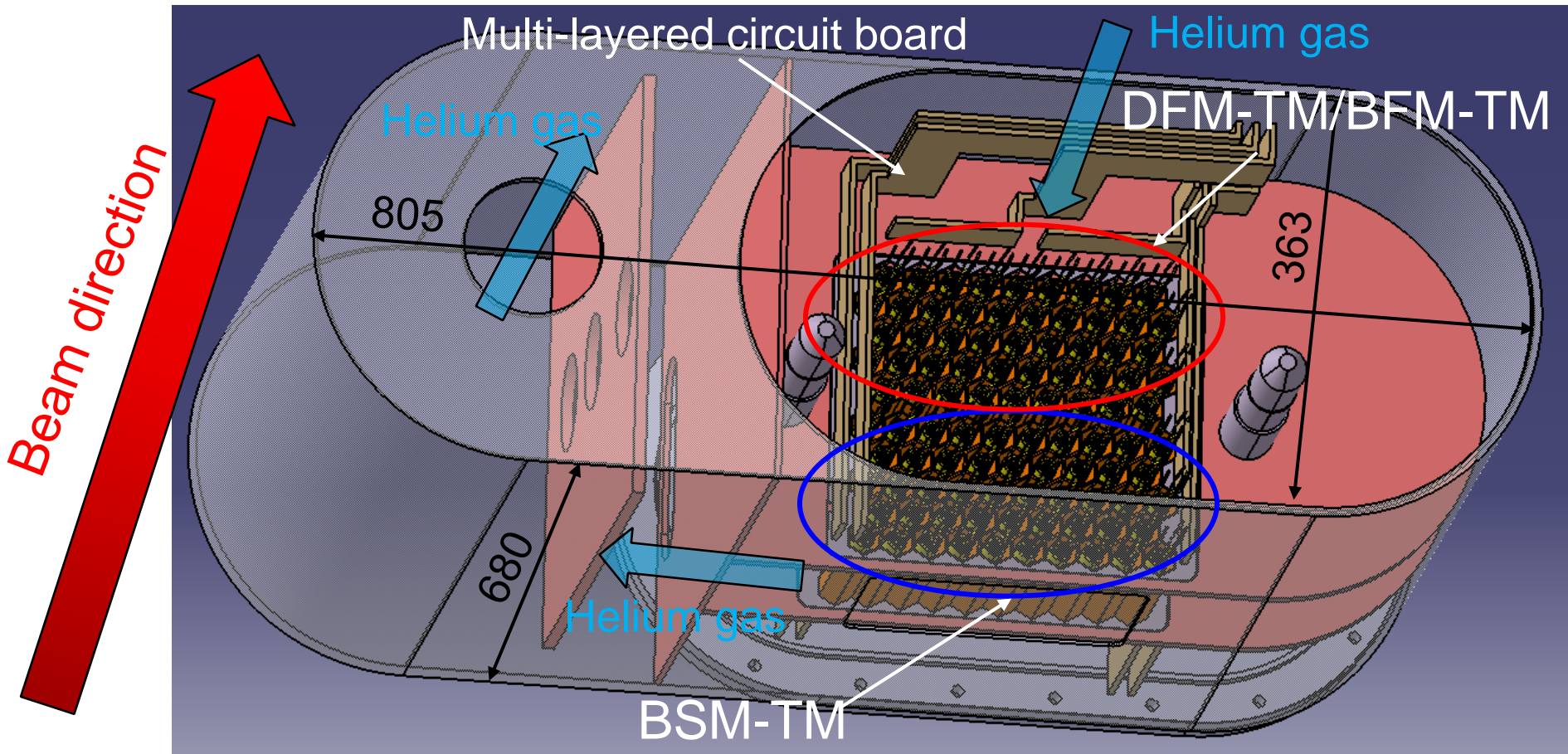


Honeycomb vessel



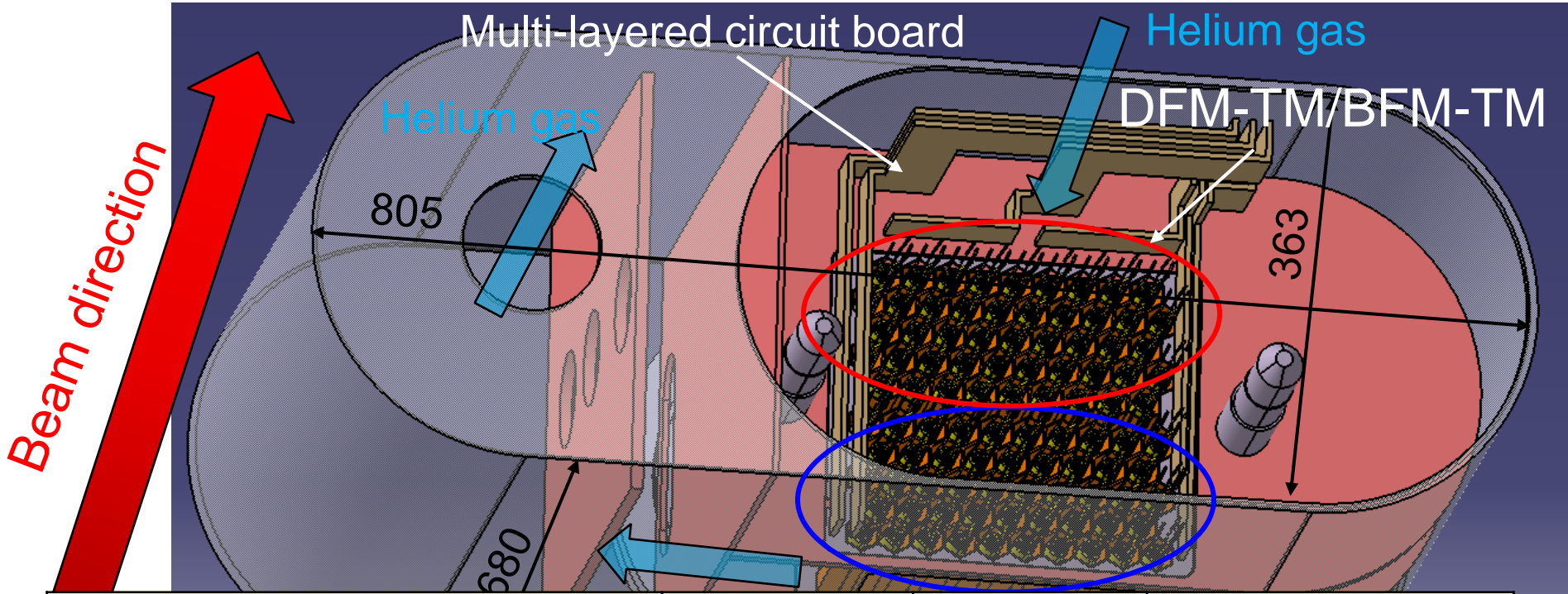
Combination test of cylindrical capsule and honeycomb vessel

Dimensional inspection, X-ray inspection, helium leak test, heater energization test, and combination test of **cylindrical capsule** and **honeycomb vessel** were carried out to confirm tolerance, manufacturing accuracy, and soundness of welded parts. We demonstrated the **technical prospects** and **design validity** of the production of **honeycomb cylindrical capsule**.



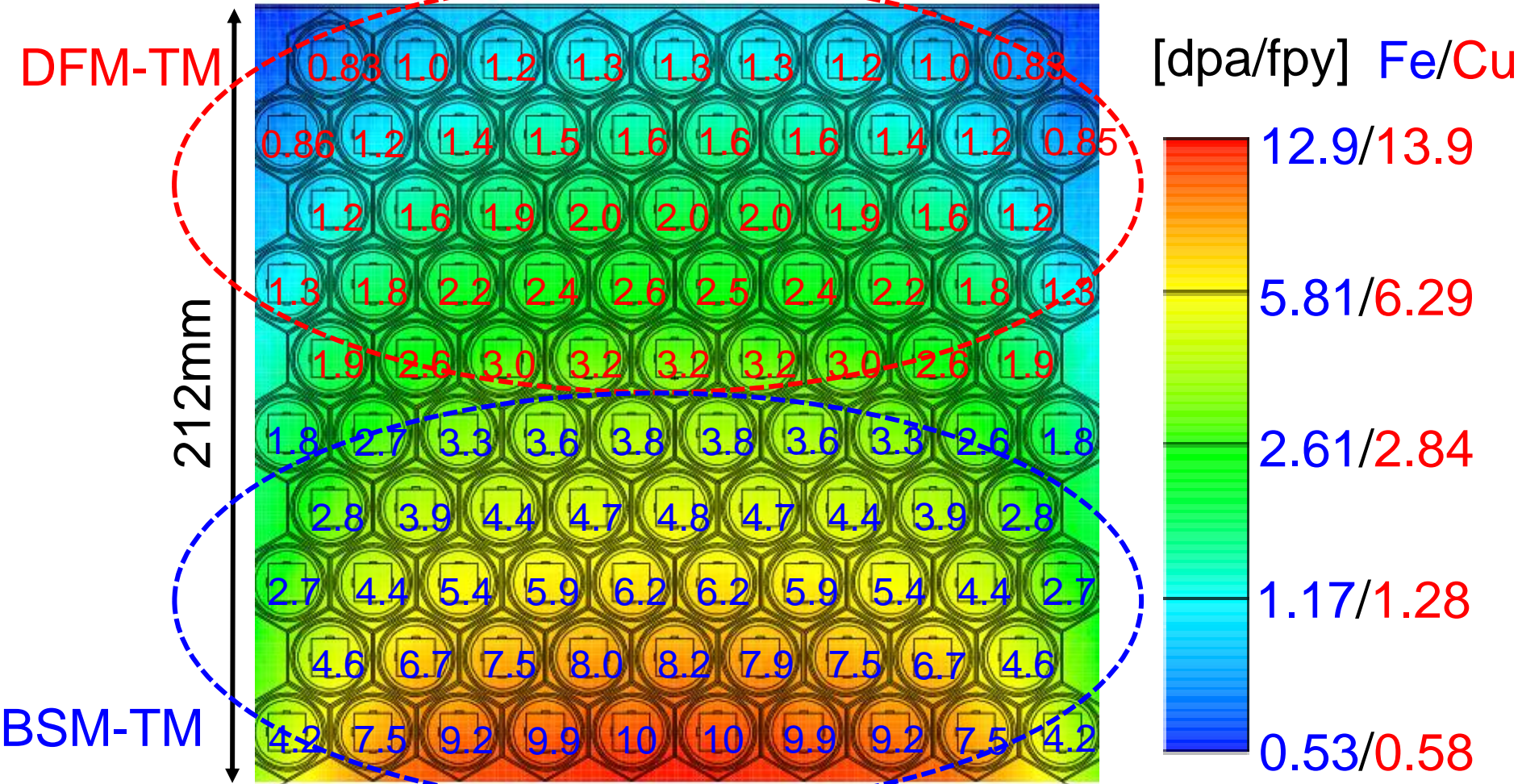
**BSM-TM**, **DFM-TM** and **BFM-TM** are installed in a single irradiation vessel. BSM-TM is located on the side facing the lithium target, and DFM-TM or BFM-TM are located behind BSM-TM. Test specimens on the **divertor** and **blanket functional materials** are installed in the cylindrical capsules same as ones in BSMTM.

# Divertor Functional Material in HF (2/3)



High Flux Test Module	Material	DPA	Temperature (°C)
Blanket Structural Material TM	F82H	5, 20	250 ± 10 – 550 ± 10
Divertor Functional Material TM	CuCrZr	5, 10	200 - 350
	OFC	5, 10	400
	Tungsten	2, 6, 10	400 - 1200
Blanket Functional Material TM	Be, Be alloy	TBD	300 - 1000
	Li <sub>2</sub> TiO <sub>3</sub>	TBD	300 - 1000

# Divertor Functional Material in HF (3/3)



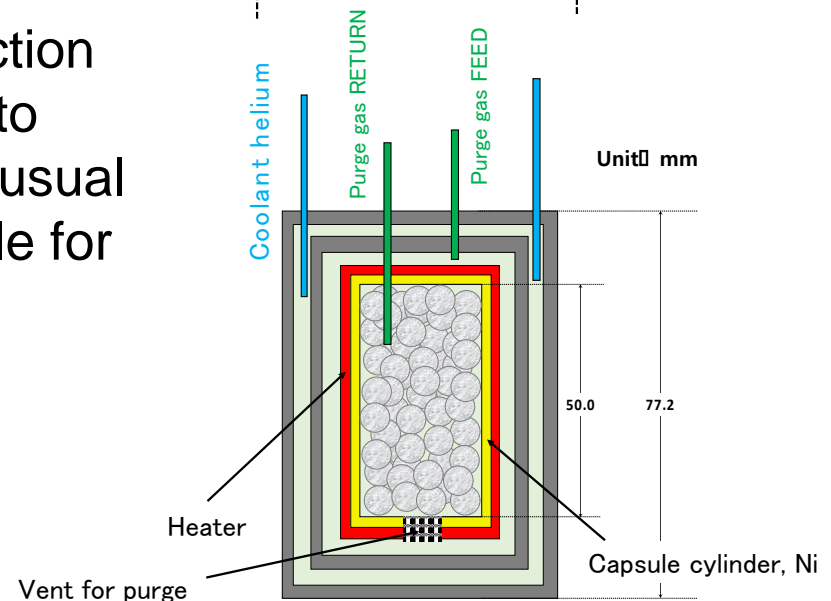
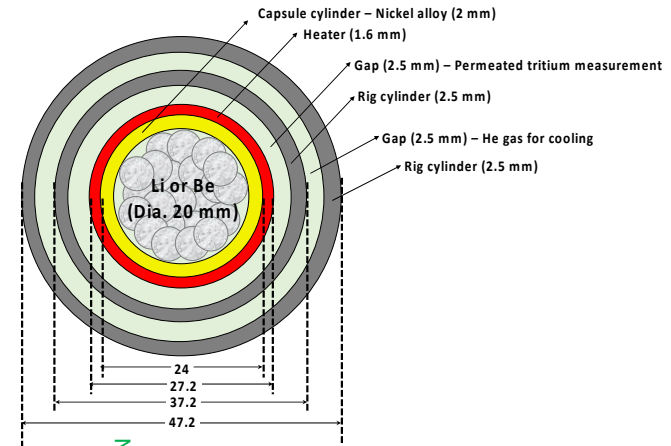
Maximum **neutron displacement damage** of Cu specimens is about **3 dpa/fpy**, fulfilling requirements for acquiring the initial irradiation data by accumulated irradiation for **three years**. In the case of the operation availability of 50%, **six years** are required to acquire **10 dpa** for Cu.

# Tritium Release Test Module in MF

**Purpose:** Evaluation of tritium release and recovery properties of fusion DEMO blanket functional materials with in-situ tritium measurement

**Design Feature:** 16 capsules of cylindrical rig in the rectangular frame. [See the BFMTM's table for irradiation conditions and the Sub-sys. cells for Test items of TRTM.](#)

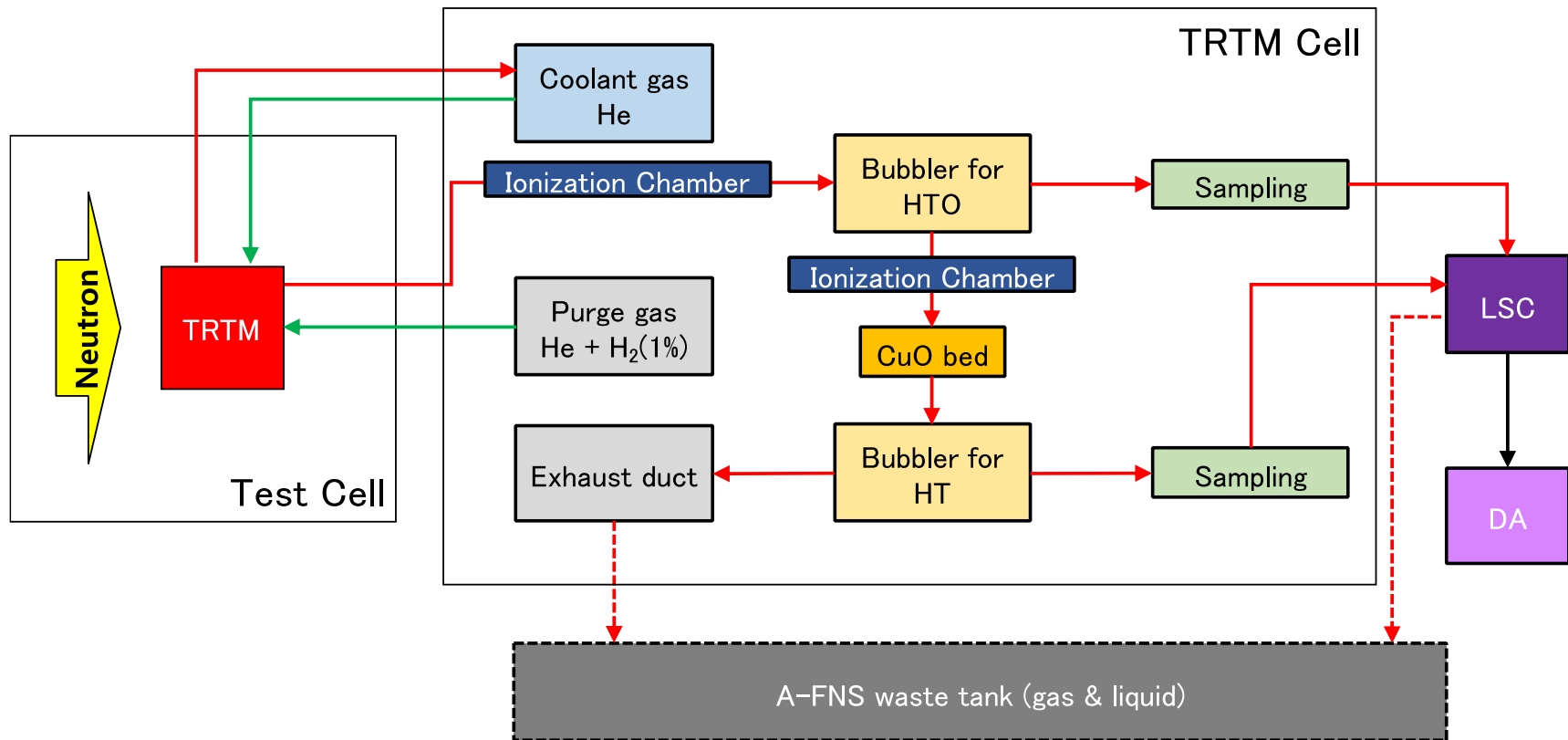
**Nuclear response:** Tritium (T) production rates of bulk Li and Be are from 1100 to 1600 and from 30 to 190 Bq/s, where usual ionization chambers would be available for online T measurements.

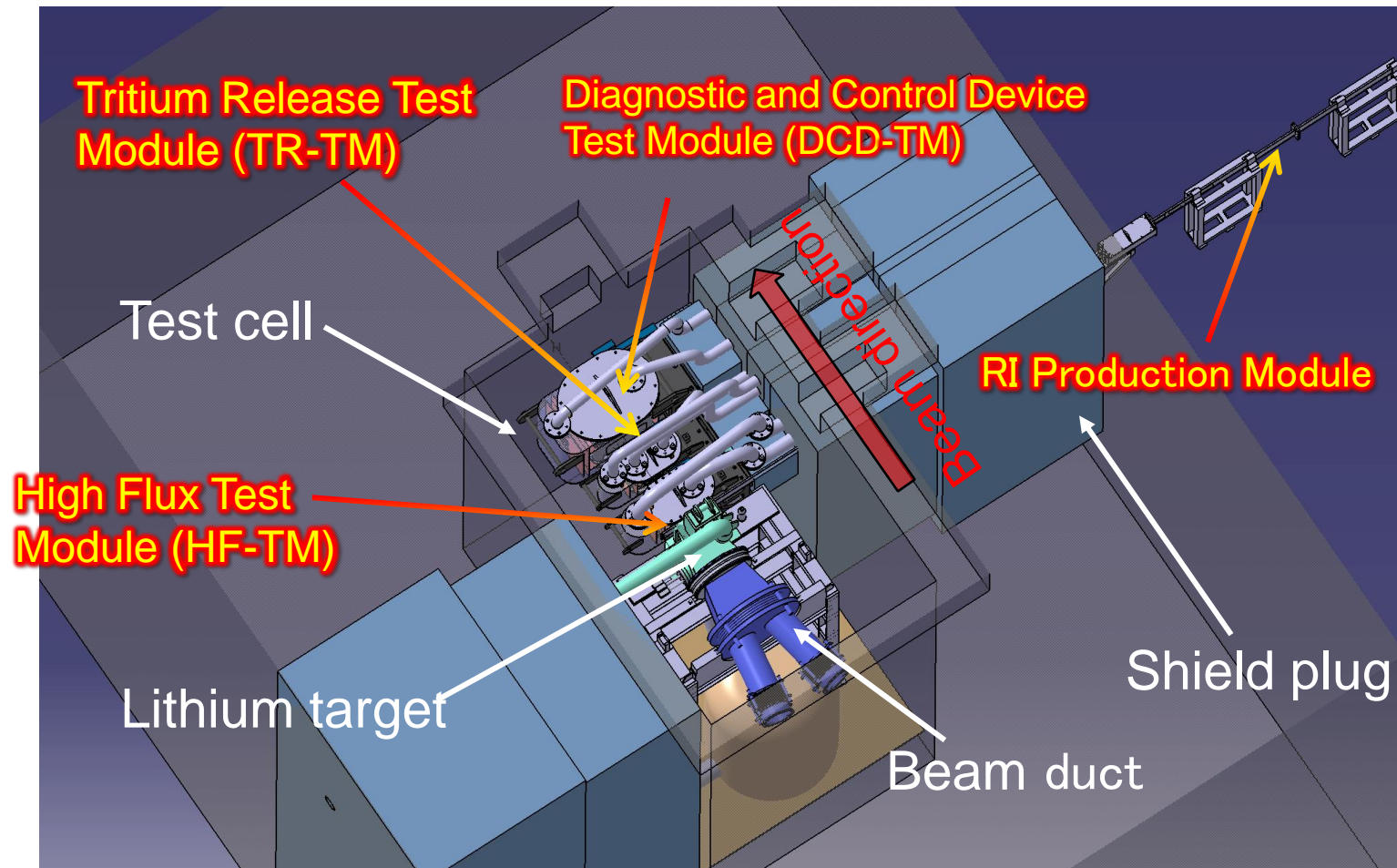


# Tritium Release Test Module in MF (2/2)

## Online experimental apparatus for TRTM

- He cylinders added H<sub>2</sub> for purge gas
- an ionization chamber for in-situ measurement of tritium released
- water bubblers for measurement of tritium recovered
- A sampling system for the water bubbler to measure tritium concentration directly using liquid scintillation counter (LSC).
- A copper oxide (CuO) fixed bed to oxidize HT





From the lithium target, HF-TM(BSM-TM, DFM-TM, BFM-TM), TR-TM and DCD-TM are arranged to meet their tasks. ACP-TM and CF-TM are replaced with HF-TM and TR-TM, respectively. BNP-TM is installed in case without other test modules.

- ✓ The following content was presentedThe engineering design of the Japanese Fusion Neutronics Source A-FNS facility was initiated based on the Japanese DEMO design schedule.
- ✓ The specific irradiation plans in the HF, MF, and LF regions of the A-FNS have been studied from the conceptual design stage, and analysis and R&D are in progress.
- ✓ In A-FNS, the irradiation plans for material irradiation and blanket tritium and neutron engineering, as well as for measurement and control instruments, are being studied with high priority.
- ✓ A-FNS is also considering the application use other than fusion material irradiation.
- ✓ Modules and dedicated plugs are also under consideration for appropriate irradiation conditions and versatility of irradiation tests.